

Amendments as following:

1. (currently amended) An end surface structure of a heat pipe, comprising:

a first lid having curved surface with a filling tube mounted thereon;

a second lid having curved surface; and

a hollow pipe member with two opposing open ends and a wick structure attached to an interior sidewall thereof; wherein vibrating the container;

each of the first and second lids includes an interlocking member fitting frictionally to the interior wall at the open end of the hollow pipe where along a periphery thereof and a flange extending radially and outwardly from the interlocking member coupling tightly and peripherally with the radial surface of a sidewall at the corresponding open end of the pipe member. while the flanges have a thickness smaller than that of [[a]] the sidewall of the pipe member.

2. (original) The structure as claimed in Claim 1, wherein the hollow pipe member includes a cylindrical pipe.

3. (original) The structure as claimed in Claim 1, wherein the first lid comprises a filling tube mounted thereon.

4. (original) The structure as claimed in Claim 1, wherein filling tube includes a sealing portion.

5. (original) The structure as claimed in Claim 1, wherein the first and second lids are formed by press process.

6. (cancelled)

7. (currently amended) The structure as claimed in Claim ~~[[6]]~~1, wherein the curved surfaces include recessed surfaces.

8. (currently amended) The structure as claimed in Claim ~~[[6]]~~1, wherein the curved surfaces include protruding surfaces.

9. (original) The structure as claimed in Claim 1, wherein the flanges have peripheries larger than an internal periphery of the open ends.

10. (original) The structure as claimed in Claim 9, wherein the flanges have peripheries no larger than an external periphery of the heat pipe.